

PROTECT YOUR \$4000 INVESTMENT & TAKE YOUR WATER WITH YOU!

**ONLY
\$265**
+tax & shipping



CUSTOM KANGEN TRAVEL CASE

Whether for demonstrations or personal use, enjoy peace of mind & look professional when you travel with the Kangen™ Travel Case:

- Unbreakable, waterproof, dustproof and chemical resistant with a **Lifetime Guarantee***
- **Incredibly light** structural foam resin shell is unaffected by dents, scratches or corrosion
- Inside, pre-scored "Pick 'N' Pluck" foam can be **easily customized** to fit your Kangen Water™ machine, enhancer and some demo accessories depending on model
- **Exceeds the highest standards** of industrial, airline, military and commercial applications
- Provides no-nonsense, **total protection against impact, vibration or shock**
- Originally designed for abusive applications of the U.S. Armed Forces and NATO
- Equipped with 2" hard rubber transport wheels and a retractable extension handle
- Lockable for added protection
- Interior Size: 20 3/8" x 11 3/8" x 7 1/2" (Meets most Airline's carry-on size restrictions)

ORDERING INFORMATION

Shipping & Contact Information	Method of Payment: (circle one)
Name _____	Total Cost (includes Taxes & Shipping) \$299.00
Shipping Address _____	Cash / Check # _____ or PayPal Address: _____
City _____ St _____ Zip _____	* I understand the Lifetime Guarantee is for the carrying case itself, not its contents or use and therefore agree to indemnify and hold harmless the manufacturer and sales company and associates from any claim, loss, liability or damages which may be associated with my use of the carrying case.
Phone (____) _____ - _____ Cell (____) _____ - _____	Signature: _____
Email _____	Date _____

For questions or orders, contact: Kevin Rishell at rishell@earthlink.net or call 661-713-9626

SD501 Kangen Travel Case Travel Instructions & Tips



1. Unplug and disconnect your SD501 from your faucet. Remove the Enhancer Tank and empty it. (Tip: the whole top comes off the tank and you can pour the liquid out and save it for using later). People that are flying, bring a bottle of the Enhancer in their “checked” baggage.
2. With the machine sitting on the edge of the counter, dangle the two hoses into a bucket on the floor to allow them to drain. For faster draining and to get more water out of the machine, you can blow on the top flexible tube where you get your drinking water from. (you can also spray it with 2.5 acid water to kill any germs if you do this)
3. Take the carbon pre-filter out as you normally would and you’ll notice two nipples on the bottom with black “O” rings. Angle your head over the sink and blow air through the center nipple while pointing the nipple on the outside of the filter away from you and into the sink (otherwise, you’ll hose yourself). This step is not necessary unless you are taking your machine on a plane. If that is the case, you will want to get as much water out of the machine as you can.
4. If you still have some residual water coming out of the hoses, some people put a little plastic bag around the ends of the hoses.
5. Now you are ready to put your machine in the Kangen Travel Case. The first step is to swivel the hoses and the electrical cord so that they are coming out between the two front legs of the machine if you were standing in front of it. The hoses are made to swivel underneath.
6. Open your Travel Case and lay it on a flat surface. There are two foam pads inside that are customized for the SD501. Take out the top layer of foam and set it aside. Pick up your machine and gently lay it into the case on its back with the feet at the bottom and the hoses and electric cord still pointing out to the front of the machine.
7. Coil the electric cord and lay it on the pad at the bottom of the machine between the legs. Then take the hoses and separate them and lay one down each side of the machine on top of the bottom pad. They fit tightly, but perfectly in the gap down each side of the machine. Make sure you leave a little slack at the bottom so you don’t crimp the hoses.
8. Take the remaining length and curl it up and lay it flat on the bottom pad along with the diverter and acid hose in the space above the top of the machine. Then lay the top flexible dispensing hose down on the other two hoses to hold them in place.
9. When I use the case to take my machine by car to do demos, I don’t add the top pad. If I’m flying, then I do Steps 1-8 and then I add the top to give extra protection for the plane flight. It fits right over top. Use your fingers to gently tuck down the foam along the sides down till they are flush with the top of the machine. It’s snug, but it will close and hold everything securely.
10. If you ever tear the foam, 3M spray adhesive will fix it. Airport officials will usually have you open the case and they will swab it to make sure there is no explosive residue on it. I tell them it is an expensive “water filter” so they are not confused, but I’ve heard of others who tell them it is a medical device and they have a brochure in the case with the machine. It does fit in the overhead compartment of most planes I’ve not had anyone tell me they had trouble carrying it on.



add
pad
your
are

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